

**Corrective Measures Study Report
Boeing Plant 2**

Remediation Area Alternative Cost Summary

Remediation Area	Alternative Number	Alternative Title	Estimated Cost	Estimated Cost ¹
RA 1	1	Corrective Action Not Required (with Controls)	\$36,260	\$36,000
	2	Enhanced Reductive Dechlorination	\$304,410	\$304,000
	2a	Enhanced Reductive Dechlorination with Excavation	\$379,880	\$380,000
RA 2	1	Corrective Action Not Required (with Controls)	\$36,260	\$36,000
	2	Enhanced Reductive Dechlorination	\$304,410	\$304,000
	2a	Enhanced Reductive Dechlorination with Excavation	\$337,860	\$338,000
RA 3	1	Corrective Action Not Required (with Controls)	\$45,830	\$46,000
	2	Enhanced Reductive Dechlorination	\$311,452	\$311,000
	3	Air Sparging/SVE	\$609,152	\$609,000
RA 4	1	Corrective Action Not Required (with Controls)	\$78,320	\$78,000
	2	Enhanced Reductive Dechlorination	\$542,387	\$542,000
	2a	Enhanced Reductive Dechlorination with Excavation	\$741,081	\$741,000
	3	Air Sparging/SVE	\$879,792	\$880,000
	3a	Air Sparging/SVE with Excavation	\$1,078,486	\$1,078,000
RA 5	1	Corrective Action Not Required (with Controls)	\$115,280	\$115,000
	2	Enhanced Reductive Dechlorination	\$570,500	\$571,000
	2a	Enhanced Reductive Dechlorination with Excavation	\$670,104	\$670,000
	2b	Enhanced Reductive Dechlorination, Enhanced Aerobic Degradation	\$691,010	\$691,000
	2c	Enhanced Reductive Dechlorination, Enhanced Aerobic Degradation with Excavation	\$790,614	\$791,000
RA 6	1	Corrective Action Not Required (with Controls)	\$47,830	\$48,000
	2	Excavation to FMCLs	\$1,122,814	\$1,123,000
RA 7	1	Corrective Action Not Required (with Controls)	\$47,830	\$48,000
	2	Bioventing to FMCLs	#REF!	#REF!
	3	Excavation to FMCLs	\$100,721	\$101,000
RA 8	1	Corrective Action Not Required (with Controls)	NA	NA
	2	Excavation to FMCLs	\$240,128	\$240,000
RA 9	1	Corrective Action Not Required (with Controls and Monitoring)	\$29,010	\$29,000

Note: NA - All RA 8 monitoring cost are covered by other RAs.

¹Rounded to the nearest thousand.

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RA 1 and RA 2 2-10 North and South Sheetpile Long Term Monitoring Estimated Costs for CMS

(Due to the similarity between RA 1 and RA 2 estimated costs apply to both RA 1 and RA2 individually)

Item	Quantity	Unit	Cost per Unit	Cost	Notes
<i>Sampling and Analytical</i>					
Analytical tests for semiannual GW samples	5	per year	\$1,932	\$9,660	2 shoreline wells
Overnight shipping to subcontract labs	5	per year	\$60	\$300	
Labor (5 years)	40	hours	\$120	\$4,800	assume two people for four hours each semiannual event
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$75	\$750	2 events per year for 5 years
				\$15,510	Subtotal

<i>Data Evaluation, Reporting, EPA Meetings and Responses to Comments - Assume 5 years</i>					
Labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of semi-annual reports.	50	hours	\$175	\$8,750	reporting costs assumed to be approx 15% of total shoreline reporting costs
	100	hours	\$120	\$12,000	
				\$20,750	Subtotal

Estimated Total	\$36,260
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SUPPORTING CALCULATIONS					
<i>Analytical Test Costs</i>					
VOCs	6	ea	\$162	\$972	Semiannual sampling in 3 wells
PP metals	6	ea	\$160	\$960	
				\$1,932	Total

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RA 1 and RA 2 2-10 North and South Sheetpile ERD Estimated Costs for CMS
(Due to the similarity between RA 1 and RA 2 estimated costs apply to both RA 1 and RA2 individually)

Item	Quantity	Unit	Cost per Unit	Cost	Notes
<i>Initial Sampling - not needed, data are current</i>					
Work Plan preparation	0	lump sum	\$10,000	\$0	
Utility locate	0	lump sum	\$800	\$0	
Probe rig (per day)	0	days	\$3,500	\$0	Plume area is approx. 400x400, three transects with 50-ft spacing for a total of 20-24 points. 7-8 sampling points per day, three days probing.
Field oversight labor	0	hours	\$120	\$0	three 10-hour days with 2 hours travel time
Analytical tests (cVOCs)	0	each	\$162	\$0	
Expenses (equipment, truck, tubing, filters, meters)	0	lump sum	\$400	\$0	
				\$0	Subtotal

<i>Remedial Action Planning</i>					
Prepare remediation work plan (includes results from initial sampling)	1	lump sum	\$8,500	\$8,500	Simpler work plan based on existing Calibre plan
Time to assemble equipment/supplies	40	hours	\$120	\$4,800	
				\$13,300	Subtotal

<i>Injection Well Installation - Already installed</i>					
Utility locate	0	each	\$800	\$0	
Labor for utility locate oversight	0	hours	\$120	\$0	
Drilling Contractor	0	per well	\$3,200	\$0	Wells already installed
Vac truck to clear holes prior to drilling	0	locations	\$600	\$0	\$600 per location
Labor for drilling oversight	0	hours	\$120	\$0	Wells already installed
Labor for well development	0	hours	\$120	\$0	Wells already installed
Well development equipment	0	each	\$150	\$0	Wells already installed
				\$0	Subtotal

<i>Sampling and Analytical</i>					
Analytical tests for semiannual GW samples	5	per year	\$12,272	\$61,360	13 wells
Overnight shipping to subcontract labs	5	per year	\$150	\$750	

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RA 1 and RA 2 2-10 North and South Sheetpile ERD Estimated Costs for CMS
(Due to the similarity between RA 1 and RA 2 estimated costs apply to both RA 1 and RA2 individually)

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Labor (5 years)	450	hours	\$120	\$54,000	assume two people for two 10-hour days each semiannual event, mob and demob and travel time.
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$400	\$4,000	2 events per year for 5 years
				\$120,110	Subtotal

<i>Injection - follow up (assume one injection event per year for 5 years)</i>					
Injection equipment	1	lump sum	\$1,500	\$1,500	
Labor planning	80	hours	\$175	\$14,000	16 hours per event for 5 events
Labor - injection (assume one person)	250	hours	\$120	\$30,000	50 hours per year for 5 years including travel time
Sugar	50000	pounds	\$0.85	\$42,500	10,000 pounds per year for 5 years
				\$88,000	Subtotal

<i>Data Evaluation, Reporting, EPA Meetings and Responses to Comments - Assume 5 years</i>					
Labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of semi-annual reports.	200	hours	\$175	\$35,000	40 hours per year for 5 years
	400	hours	\$120	\$48,000	80 hours per year for 5 years
				\$83,000	Subtotal

Estimated Total **\$304,410**

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RA 1 and RA 2 2-10 North and South Sheetpile ERD Estimated Costs for CMS
(Due to the similarity between RA 1 and RA 2 estimated costs apply to both RA 1 and RA2 individually)

Item	Quantity	Unit	Cost per Unit	Cost	Notes
SUPPORTING CALCULATIONS					
Analytical Test Costs					
VOCs	26	ea	\$162	\$4,212	Semiannual sampling in 13 wells
TOC	26	ea	\$60	\$1,560	
D. Gases	10	ea	\$100	\$1,000	Sample only the 5 downgradient wells twice per year.
Ferrous iron	10	ea	\$40	\$400	
Anions	10	ea	\$60	\$600	
O. acids	10	ea	\$140	\$1,400	
PP metals	10	ea	\$160	\$1,600	Sample only the 5 downgradient wells once per year.
Bacterial census	5	ea	\$300	\$1,500	
				\$12,272	Total

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RA 1 2-10 North Sheetpile Estimated Costs for Soil Excavation to FMCLs and Leaching SLs

Locations	L	W	D	LF	SF	CF	CY	TONS
SWMU 2-10.3A (3 exceedance locations)	40	10	10	100	400	4,000	150	217.50
Item	Qty	Cost per Unit	2014 Cost	2017 Cost				
Mobilization/Demobilization (ls)	1	\$ 4,000	\$ 4,000	\$ 4,172				
Concrete cutting (lf)	100	\$ 5	\$ 500	\$ 522				
Concrete removal (sf)	400	\$ 2.50	\$ 1,000	\$ 1,043				
Concrete disposal (ton)	19	\$ 125	\$ 2,417	\$ 2,521				
Soil excavation (cy)	150	\$ 4	\$ 600	\$ 626				
Testing (ls)	18	\$ 850	\$ 15,300	\$ 15,958				
Soil disposal (ton)	218	\$ 75.50	\$ 16,421	\$ 17,127				
Backfill hauling (ton)	218	\$ 15	\$ 3,263	\$ 3,403				
Backfill placement (cy)	150	\$ 4	\$ 600	\$ 626				
Pavement replacement (sf)	400	\$ 4	\$ 1,600	\$ 1,669				
Monitoring (ls)	3.5	\$ 1,200	\$ 4,200	\$ 4,381				
Report (ls)	3	\$ 1,920	\$ 5,760	\$ 6,008				
Subtotal			\$ 55,660	\$ 58,054				
Contingency (30%)			\$ 16,698	\$ 17,416				
Total			\$ 72,359	\$ 75,470				
		tons:	218	215				
		\$/ton:	\$ 333	\$ 351				

	Costs	Contingency	Total	
Consultant	\$ 10,388	\$ 3,116	\$ 13,505	
Contractor	\$ 31,708	\$ 9,512	\$ 41,220	
Laboratory	\$ 15,958	\$ 4,787	\$ 20,745	
				Estimated Total for
Total	\$ 58,054	\$ 17,416	\$ 75,470	Excavation to
				FMCLs

Assumptions:

- Soil disposal assumes CID rate of \$75.50/ton.
- Monitoring includes 4 days of monitoring: 0.5 day preparation, 2 days excavation, and 1 day backfill.
- Report consists of 3 reports: work plan, sampling plan, and completion report.
- Monitoring labor is \$120/hour for field engineer/scientist.
- Each exceedance of the FMCL (or leaching SL) is representative of a 10 ft x 10 ft x 10 ft excavation.
- Excavation quantity is 150 cy to direct contact cleanup levels and an additional 260 cy for excavation to leaching screening levels.
- Total Cost reflects cost adjusted for inflation between October 2014 (draft CMS) and November 2017 (final CMS).

	(260 cy) excavation to leaching SLs @ \$351 per ton
\$ 132,450	

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RA 2 2-10 South Sheetpile Estimated Costs for Soil Excavation to FMCLs and Leaching SLs

Locations	L	W	D	LF	SF	CF	CY	TONS
SWMU 2-10.4A (1 exceedance locations)	10	10	10	40	100	1,000	40	58.00
Item	Qty	Cost per Unit	Cost					
Mobilization/Demobilization (ls)	0	\$ 4,000	\$ -	\$ -				
Concrete cutting (lf)	40	\$ 5	\$ 200	\$ 209				
Concrete removal (sf)	100	\$ 2.50	\$ 250	\$ 261				
Concrete disposal (ton)	5	\$ 125	\$ 604	\$ 630				
Soil excavation (cy)	40	\$ 4	\$ 160	\$ 167				
Testing (ls)	11	\$ 850	\$ 9,350	\$ 9,752				
Soil disposal (ton)	58	\$ 77.86	\$ 4,516	\$ 4,710				
Backfill hauling (ton)	58	\$ 15	\$ 870	\$ 907				
Backfill placement (cy)	40	\$ 4	\$ 160	\$ 167				
Pavement replacement (sf)	100	\$ 4	\$ 400	\$ 417				
Monitoring (ls)	2	\$ 1,200	\$ 2,400	\$ 2,503				
Report (ls)	3	\$ 1,920	\$ 5,760	\$ 6,008				
Subtotal			\$ 24,670	\$ 25,731				
Contingency (30%)			\$ 7,401	\$ 7,719				
Total			\$ 32,071	\$ 33,450				
		tons:	58	54				
		\$/ton:	\$ 553	\$ 623				

	Costs	Contingency	Total	
Consultant	\$ 8,511	\$ 2,553	\$ 11,064	
Contractor	\$ 7,468	\$ 2,240	\$ 9,708	
Laboratory	\$ 9,752	\$ 2,926	\$ 12,678	
Total	\$ 25,731	\$ 7,719	\$ 33,450	Estimated Total for Excavation to FMCLs

	Cost for additional (320 cy) excavation to leaching SLs @ \$351 per ton for RA 1
\$ 163,015	

Assumptions:

1. Testing includes 11 samples: 4 sidewall, 3 bottom, 3 stockpile, and 1 QA/QC samples.
2. Soil disposal assumes CID rate of \$77.86/ton.
3. Monitoring includes 3 days of monitoring: 0.5 day preparation, 1 day excavation, and 0.5 days backfill.
4. Report consists of 3 reports: work plan, sampling plan, and completion report.
5. Monitoring labor is \$120/hour for field engineer/scientist.
6. Each exceedance of the FMCL (or leaching SL) is representative of a 10 ft. x 10 ft. x 10ft excavation.
7. Excavation quantity is 40 cy to direct contact cleanup levels and an additional 320 cy for excavation to leaching SL.
8. Total Cost reflects cost adjusted for inflation between October 2014 (draft CMS) and November 2017 (final CMS).

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RA 3 2-31 Area Long Term Monitoring Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Sampling and Analytical					
Analytical tests for semiannual GW samples	5	per year	\$2,776	\$13,880	4 shoreline wells
Overnight shipping to subcontract labs	10	each	\$100	\$1,000	
EPI labor (5 years)	80	hours	\$120	\$9,600	assume two people for four hours each semiannual event
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$125	\$1,250	Two events per year for five years
				\$25,730	Subtotal

Data Evaluation, Reporting, EPA Meetings and Responses to Comments					
EPI labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of semi-annual reports.	60	hours	\$175	\$10,500	6 hours per semiannual event for 5 years
	80	hours	\$120	\$9,600	8 hours per semiannual event for 5 years
				\$20,100	Subtotal

Estimated Total **\$45,830**

SUPPORTING CALCULATIONS					
Analytical Test Costs					
VOCs	8	ea	\$162	\$1,296	Semiannual sampling in four wells
PCBs	2	ea	\$100	\$200	Annual Sampling in two shoreline wells
PP metals	8	ea	\$160	\$1,280	Semiannual sampling in four wells
				\$2,776	Total

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RA 3 2-31 ERD Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Initial Sampling					
Work Plan preparation	1	lump sum	\$10,000	\$10,000	
Utility locate	1	lump sum	\$800	\$800	
Probe rig (per day)	2	days	\$3,500	\$7,000	Plume area is approx 200x300, three transects with 50-ft spacing for a total of 14-16 points. 7-8 sampling points per day, two days probing.
EPI field oversight labor	24	hours	\$120	\$2,880	two 10-hour days with 2 hours travel time
Analytical tests (cVOCs)	16	each	\$162	\$2,592	
Expenses (equipment, truck, tubing, filters, meters)	1	lump sum	\$400	\$400	
				\$23,672	Subtotal

Remedial Action Planning					
Prepare remediation work plan (includes results from initial sampling)	1	lump sum	\$15,000	\$15,000	
Labor to assemble equipment/supplies	40	hours	\$120	\$4,800	
				\$19,800	Subtotal

Injection Well Installation					
Utility locate	1	each	\$600	\$600	
Labor for utility locate oversight	8	hours	\$120	\$960	
Drilling Contractor	9	per well	\$3,200	\$28,800	Assume 6 4-inch injection wells drilled to 25 ft. bgs and 3 additional 2-inch monitoring wells to 25 ft.
Vac truck to clear holes prior to drilling	9	locations	\$600	\$5,400	\$600 per location
Labor for drilling oversight	45	hours	\$120	\$5,400	4 hours per well for 9 wells plus travel time
Labor for well development	45	hours	\$120	\$5,400	4 hours per well for 9 wells plus travel time
Well development equipment	9	each	\$150	\$1,350	submersible pumps
				\$47,910	Subtotal

Sampling and Analytical					
Analytical tests for semiannual GW samples	5	per year	\$6,564	\$32,820	See supporting calcs below
Overnight shipping to subcontract labs	5	per year	\$150	\$750	
EPI labor (5 years)	225	hours	\$120	\$27,000	assume two people for one 10-hour day each semiannual event, mob and demob and travel time.
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$300	\$3,000	2 events per year for 5 years
				\$63,570	Subtotal

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RA 3 2-31 ERD Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
<i>Injection - follow-up (assume one injection event per year for 5 years)</i>					
Injection equipment	1	lump sum	\$1,500	\$1,500	
Labor planning	80	hours	\$175	\$14,000	16 hours per event for 5 events
Labor - injection (assume one person)	200	hours	\$120	\$24,000	40 hours per year for 5 years including travel time
Sugar	40000	pounds	\$0.85	\$34,000	8,000 pounds per year for 5 years
				\$73,500	Subtotal

<i>Data Evaluation, Reporting, EPA Meetings and Responses to Comments</i>					
Labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of semi-annual reports.					
	200	hours	\$175	\$35,000	40 hours per year for 5 years
	400	hours	\$120	\$48,000	80 hours per year for 5 years
				\$83,000	Subtotal

Estimated Total **\$311,452**

SUPPORTING CALCULATIONS					
<i>Analytical Test Costs</i>					
VOCs	12	ea	\$162	\$1,944	One event per year sampling all 9 wells, one event per year sampling only the 3 downgradient wells.
TOC	12	ea	\$60	\$720	
D. Gases	6	ea	\$100	\$600	Sample only the 3 downgradient wells twice per year.
Ferrous iron	6	ea	\$40	\$240	
Anions	6	ea	\$60	\$360	
O. acids	6	ea	\$140	\$840	
PP metals	6	ea	\$160	\$960	
Bacterial census	3	ea	\$300	\$900	Sample only the 3 downgradient wells once per year.
				\$6,564	Total

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RA 3 2-31 Area AS/SVE Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Initial Sampling					
Work Plan preparation	1	lump sum	\$10,000	\$10,000	
Utility locate	1	lump sum	\$800	\$800	
Probe rig (per day)	2	days	\$3,500	\$7,000	Plume area is approx 200x300, three transects with 50-ft spacing for a total of 14-16 points. 7-8 sampling points per day, two days probing.
Field oversight labor	24	hours	\$120	\$2,880	two 10-hour days with 2 hours travel time
Analytical tests (cVOCs)	16	each	\$162	\$2,592	
Expenses (equipment, truck, tubing, filters, meters)	1	lump sum	\$400	\$400	
				\$23,672	Subtotal

Remedial Action Planning					
Prepare remediation work plan (includes results from initial sampling)	1	lump sum	\$25,000	\$25,000	Work plan is more difficult than for ERD due to mechanical systems and off gas treatment.
Labor to assemble equipment/supplies	80	hours	\$120	\$9,600	More equipment needed relative to ERD
				\$34,600	Subtotal

AS/SVE Well Installation					
Utility locate	1	each	\$600	\$600	
Labor for utility locate oversight	10	hours	\$120	\$1,200	
Drilling Contractor	18	per well	\$2,500	\$45,000	Assume 5 2-inch AS wells drilled to 25 ft. bgs, 10 2-inch SVE wells to 8 ft. bgs, and 3 2-inch monitoring wells to 25 ft. bgs
Vac truck to clear holes prior to drilling	18	locations	\$600	\$10,800	\$600 per location
Labor for drilling oversight	86	hours	\$120	\$10,320	4 hours per well for 16 wells plus travel time
Labor for well development	40	hours	\$120	\$4,800	4 hours per well for 8 wells plus travel time
Well development equipment	8	each	\$150	\$1,200	submersible pumps fore ach AS and monitoring well, none for SVE wells.
				\$73,920	Subtotal

AS/SVE Equipment and Installation Costs					
AS Equipment Trailer Rental	60	per month	\$1,200	\$72,000	
SVE Equipment Trailer Rental	60	per month	\$1,200	\$72,000	
AS/SVE Piping and trenching	1	lump sum	\$12,000	\$12,000	
Electrician	1	lump sum	\$3,500	\$3,500	No power immediately at the location.
IDW waste disposal	1	lump sum	\$7,000	\$7,000	based on Calibre costs for 2-10 IM
PSCAA Permit	1	lump sum	\$3,500	\$3,500	Labor and permit costs
				\$0	
				\$170,000	Subtotal

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RA 3 2-31 Area AS/SVE Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Sampling and Analytical					
Analytical tests for semiannual GW samples	5	per year	\$8,382	\$41,910	
Overnight shipping to subcontract labs	5	per year	\$150	\$750	
Labor (5 years)	450	hours	\$120	\$54,000	assume two people for two 10-hour days each semiannual event, mob and demob and travel time.
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$400	\$4,000	2 events per year for 5 years
				\$100,660	Subtotal

Power, O&M, Carbon Replacement					
Power	60	per month	\$620	\$37,200	based on Calibre cost of \$612 per month to run two SVE trailers
O&M labor	480	hours	\$120	\$57,600	based on 8 hours per month for 60 months
ODCs	5	per year	\$1,200	\$6,000	based on Calibre ODC of \$100/month for SVE systems
Carbon change out	5	Per event	\$4,500.00	\$22,500	Based on 2-66 DDC IM carbon change out, assume 1 change per year
				\$123,300	Subtotal

Data Evaluation, Reporting, EPA Meetings and Responses to Comments					
Labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of semi-annual reports.	200	hours	\$175	\$35,000	40 hours per year for 5 years
	400	hours	\$120	\$48,000	80 hours per year for 5 years
				\$83,000	Subtotal

Estimated Total \$609,152

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RA 3 2-31 Area AS/SVE Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
SUPPORTING CALCULATIONS					
<i>Analytical Test Costs</i>					
VOCs in Groundwater	11	ea	\$162	\$1,782	One event per year sampling 5 AS wells and 3 monitoring wells, one event per year sampling only the 3 downgradient wells.
VOC in air by TO-15	22	ea	\$300	\$6,600	sample vapor at 10 SVE wells and after the carbon each semiannual event
TOC	0	ea	\$60	\$0	
D. Gases	0	ea	\$100	\$0	
Ferrous iron	0	ea	\$40	\$0	
Anions	0	ea	\$60	\$0	
O. acids	0	ea	\$140	\$0	
PP metals	0	ea	\$160	\$0	
Bacterial census	0	ea	\$300	\$0	
				\$8,382	Total

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RA 4 2-66 Sheetpile Adaptive Management Low Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Sampling and Analytical					
Analytical tests for semiannual GW samples	5	per year	\$3,964	\$19,820	6 shoreline wells
Overnight shipping to subcontract labs	10	per year	\$60	\$600	
EPI labor (5 years)	120	hours	\$120	\$14,400	assume two people for six hours each semiannual event
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$200	\$2,000	Two events per year for five years
				\$36,820	Subtotal

Data Evaluation, Reporting, EPA Meetings and Responses to Comments					
EPI labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of quarterly reports.	100	hours	\$175	\$17,500	10 hours per semiannual event for 5 years
	200	hours	\$120	\$24,000	16 hours per semiannual event for 5 years
				\$41,500	Subtotal

Estimated Total **\$78,320**

SUPPORTING CALCULATIONS					
Analytical Test Costs					
VOCs	12	ea	\$162	\$1,944	Semiannual sampling in 6 shoreline wells
PP metals	12	ea	\$160	\$1,920	
PCBs	1	ea	\$100	\$100	Annual Sampling in 1 shoreline well
				\$3,964	Total

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RA 4 2-66 Sheetpile ERD Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Initial Sampling					
Work Plan preparation	1	lump sum	\$10,000	\$10,000	
Utility locate	1	lump sum	\$800	\$800	
Probe rig (per day)	5	days	\$3,500	\$17,500	Plume area is approx 400x600, three transects with 50-ft spacing for a total of 36 points. 7-8 sampling points per day, five days probing.
Field oversight labor	60	hours	\$120	\$7,200	Five 10-hour days with 2 hours travel time
Analytical tests (cVOCs)	36	each	\$162	\$5,832	A-Level only, VOCs only
Expenses (equipment, truck, tubing, filters, meters)	1	lump sum	\$1,050	\$1,050	
				\$42,382	Subtotal

Remedial Action Planning					
Prepare remediation work plan (includes results from initial sampling)	1	lump sum	\$25,000	\$25,000	
Labor to assemble equipment/supplies	80	hours	\$120	\$9,600	
				\$34,600	Subtotal

Injection Well Installation					
Utility locate	1	each	\$800	\$800	
Labor for utility locate oversight	10	hours	\$120	\$1,200	
Drilling Contractor	15	per well	\$3,200	\$48,000	Assume 15 4-inch injection wells drilled to 25 ft. bgs
Vac truck to clear holes prior to drilling	15	locations	\$600	\$9,000	\$600 per location
Labor for drilling oversight	72	hours	\$120	\$8,640	4 hours per well for 15 wells plus travel time
Labor for well development	72	hours	\$120	\$8,640	4 hours per well for 15 wells plus travel time
Well development equipment	15	each	\$180	\$2,700	submersible pumps
				\$78,980	Subtotal

Sampling and Analytical					
Analytical tests for semiannual GW samples	5	per year	\$14,460	\$72,300	15 injection wells. 6 shoreline wells
Overnight shipping to subcontract labs	5	per year	\$150	\$750	
Labor (5 years)	400	hours	\$120	\$48,000	assume two people for three 10-hour days each semiannual event, mob and demob and travel time.
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$600	\$6,000	2 events per year for 5 years
				\$127,050	Subtotal

Corrective Measures Study Report
Boeing Plant 2

RA 4 2-66 Sheetpile ERD Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
<i>Injection - followup (assume one injection event per year for 5 years)</i>					
Injection equipment	1	lump sum	\$3,500	\$3,500	More equipment due to more injection wells
Labor planning	100	hours	\$175	\$17,500	20 hours per year for 5 years
Labor - injection (assume one person)	375	hours	\$120	\$45,000	75 hours per year for 5 years including travel time
Sugar	112,500	pounds	\$0.85	\$95,625	22,500 pounds per year for 5 years
				\$161,625	Subtotal

<i>Data Evaluation, Reporting, EPA Meetings and Responses to Comments</i>					
Labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of semi-annual reports.					
	250	hours	\$175	\$43,750	50 hours per year for 5 years
	450	hours	\$120	\$54,000	90 hours per year for 5 years
				\$97,750	Subtotal

Estimated Total \$542,387

SUPPORTING CALCULATIONS					
<i>Analytical Test Costs</i>					
VOCs	30	ea	\$162	\$4,860	One event per year sampling all 21 wells, one event per year sampling only the 6 downgradient wells.
TOC	30	ea	\$60	\$1,800	
D. Gases	12	ea	\$100	\$1,200	Sample only the 6 downgradient wells twice per year.
Ferrous iron	12	ea	\$40	\$480	
Anions	12	ea	\$60	\$720	
O. acids	12	ea	\$140	\$1,680	
PP metals	12	ea	\$160	\$1,920	
Bacterial census	6	ea	\$300	\$1,800	Sample only the 6 downgradient wells once per year.
				\$14,460	Total

Corrective Measures Study Report
Boeing Plant 2

RA 4 2-66 Sheetpile AS/SVE Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Initial Sampling					
Work Plan preparation	1	lump sum	\$10,000	\$10,000	
Utility locate	1	lump sum	\$800	\$800	
Probe rig (per day)	5	days	\$3,500	\$17,500	Plume area is approx 400x600, three transects with 50-ft spacing for a total of 36 points. 7-8 sampling points per day, five days probing.
Field oversight labor	60	hours	\$120	\$7,200	Five 10-hour days with 2 hours travel time
Analytical tests (cVOCs)	36	each	\$162	\$5,832	A-Level only, VOCs only
Expenses (equipment, truck, tubing, filters, meters)	1	lump sum	\$1,050	\$1,050	
				\$42,382	Subtotal

Remedial Action Planning					
Prepare remediation work plan (includes results from initial sampling)	1	lump sum	\$35,000	\$35,000	Work plan is more difficult than for ERD due to mechanical systems and offgas treatment.
Labor to assemble equipment/supplies	160	hours	\$120	\$19,200	
				\$54,200	Subtotal

AS Well Installation					
Utility locate	1	each	\$800	\$800	
Labor for utility locate oversight	10	hours	\$120	\$1,200	
Drilling Contractor	30	per well	\$3,200	\$96,000	Assume 10 2-inch AS wells drilled to 25 ft. bgs and 20 shallow SVE wells
Vac truck to clear holes prior to drilling	30	locations	\$600	\$18,000	\$600 per location
Labor for drilling oversight	150	hours	\$120	\$18,000	4 hours per well for 30 wells plus travel time
Labor for well development	150	hours	\$120	\$18,000	4 hours per well for 30 wells plus travel time
Well development equipment	10	each	\$180	\$1,800	submersible pumps and tubing
				\$153,800	Subtotal

AS/SVE Equipment and Installation Costs					
AS Equipment Trailer Rental	60	per month	\$1,200	\$72,000	
SVE Equipment Trailer Rental	60	per month	\$1,200	\$72,000	
AS/SVE Piping and trenching	1	lump sum	\$18,000	\$18,000	
Electrician	1	lump sum	\$5,500	\$5,500	No power immediately at the location.
IDW waste disposal	1	lump sum	\$7,500	\$7,500	based on Calibre costs for 2-10 IM
PSCAA Permit	1	lump sum	\$4,500	\$4,500	Labor and permit costs
				\$179,500	Subtotal

Corrective Measures Study Report
Boeing Plant 2

RA 4 2-66 Sheetpile AS/SVE Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
<i>Sampling and Analytical</i>					
Analytical tests for semiannual GW samples	5	per year	\$18,432	\$92,160	
Overnight shipping to subcontract labs	5	per year	\$150	\$750	
Groundwater Monitoring labor (5 years)	450	hours	\$120	\$54,000	assume two people for two 10-hour days each semiannual event, mob and demob and travel time.
SVE monitoring labor (5 years)	120	hours	\$120	\$14,400	assume one person for one 10-hour day plus travel time each semiannual event
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$800	\$8,000	2 events per year for 5 years
				\$169,310	Subtotal

<i>Power, O&M, Carbon Replacement</i>					
Power	60	per month	\$620	\$37,200	based on Calibre cost of \$612 per month to run two SVE trailers
O&M labor	720	hours	\$120	\$86,400	based on 12 hours per month for 60 months
ODCs	5	per year	\$1,200	\$6,000	based on Calibre ODC of \$100/month for SVE systems
Carbon change out	7	Per event	\$5,500.00	\$38,500	Based on 2-66 DDC IM carbon change out, assume 2 changes per year for the first two years and 1 change per year for the remaining three years
				\$168,100	Subtotal

<i>Data Evaluation, Reporting, EPA Meetings and Responses to Comments</i>					
Labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of semi-annual reports.	300	hours	\$175	\$52,500	60 hours per year for 5 years
	500	hours	\$120	\$60,000	100 hours per year for 5 years
				\$112,500	Subtotal

Estimated Total \$879,792

Corrective Measures Study Report
Boeing Plant 2

RA 4 2-66 Sheetpile AS/SVE Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
SUPPORTING CALCULATIONS					
Analytical Test Costs					
VOCs	36	ea	\$162	\$5,832	Semiannual groundater sampling in all 16 wells (10 AS, 6 shoreline), plus duplicates
VOC in air by TO-15	42	ea	\$300	\$12,600	sample vapor at 20 SVE wells and after the carbon each semiannual event
TOC	0	ea	\$60	\$0	
D. Gases	0	ea	\$100	\$0	
Ferrous iron	0	ea	\$40	\$0	
Anions	0	ea	\$60	\$0	
O. acids	0	ea	\$140	\$0	
PP metals	0	ea	\$160	\$0	
Bacterial census	0	ea	\$300	\$0	
				\$18,432	Total

Corrective Measures Study Report
Boeing Plant 2

RA 4 2-66 Sheetpile Area Estimated Costs for Soil Excavation to cVOC Leaching SLs

Number of Exceedance Locations 9

Locations	L	W	D	LF	SF	CF	CY per exc.	TONS per exc.
Exceedance location dimensions	10	10	10	40	100	1,000	40	58
Item	Qty	Cost per Unit	2014 Cost	2017 Cost			Total CY	Total tons
Mobilization/Demobilization (ls)	1	\$ 4,000	\$ 4,000	\$ 4,172			360	522
Concrete cutting (lf)	360	\$ 5	\$ 1,800	\$ 1,877				
Concrete removal (sf)	900	\$ 2.50	\$ 2,250	\$ 2,347				
Concrete disposal (ton)	392	\$ 125	\$ 48,938	\$ 51,042				
Soil excavation (cy)	360	\$ 4	\$ 1,440	\$ 1,502				
Testing (ls)	16	\$ 850	\$ 13,600	\$ 14,185				
Soil disposal (ton)	522	\$ 77.86	\$ 40,643	\$ 42,391				
Backfill hauling (ton)	522	\$ 15	\$ 7,830	\$ 8,167				
Backfill placement (cy)	360	\$ 4	\$ 1,440	\$ 1,502				
Pavement replacement (sf)	900	\$ 4	\$ 3,600	\$ 3,755				
Monitoring (ls)	9.5	\$ 1,200	\$ 11,400	\$ 11,890				
Report (ls)	5	\$ 1,920	\$ 9,600	\$ 10,013				
Subtotal			\$ 146,540	\$ 152,842				
Contingency (30%)			\$ 43,962	\$ 45,852				
Total			\$ 190,503	\$ 198,694				
		tons:	522	522				
		\$/ton:	\$ 365	\$ 381				

	Costs	Contingency	Total	
Consultant	\$ 21,903	\$ 6,571	\$ 28,474	
Contractor	\$ 116,754	\$ 35,026	\$ 151,780	
Laboratory	\$ 14,185	\$ 4,255	\$ 18,440	
				Estimated
				Total for
				cVOC
				Excavation
				to Leaching
				SLs
Total	\$ 152,842	\$ 45,852	\$ 198,694	

Assumptions:

1. Testing includes 40 samples: 22 sidewall, 11 bottom, 5 stockpile, and 2 QA/QC samples.
2. Soil disposal assumes CID rate of \$77.86/ton.
3. Monitoring includes 9.5 days of monitoring: 0.5 day preparation, 5 day excavation, and 4 day backfill.
4. Report consists of 3 reports: work plan, sampling plan, and completion report.
5. Monitoring labor is \$120/hour for field engineer/scientist.
6. Each exceedance of the FMCL (or leaching SL) is representative of a 10 ft x 10 ft x 10 ft excavation.
7. Total Cost reflects cost adjusted for inflation between October 2014 (draft CMS) and November 2017 (final CMS).

Corrective Measures Study Report
Boeing Plant 2

RA 5 South Yard Area Long Term Monitoring Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Sampling and Analytical					
Analytical tests for semiannual GW samples	5	per year	\$5,896	\$29,480	9 property boundary wells
Overnight shipping to subcontract labs	5	per year	\$60	\$300	
Labor (5 years)	240	hours	\$120	\$28,800	assume two people for 1 12-hour day each semiannual event
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$100	\$1,000	2 events per year for 5 years
				\$59,580	Subtotal

Data Evaluation, Reporting, EPA Meetings and Responses to Comments					
Labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of semi-annual reports.	140	hours	\$175	\$24,500	Stand alone report, assumed to cost approx 50% of shoreline reporting costs
	260	hours	\$120	\$31,200	
				\$55,700	Subtotal

Estimated Total \$115,280

SUPPORTING CALCULATIONS					
Analytical Test Costs					
VOCs	18	ea	\$162	\$2,916	Semiannual sampling in 9 property boundary wells
PP metals	18	ea	\$160	\$2,880	
PCBs	1	ea	\$100	\$100	Annual Sampling in 1 property boundary well for 5 years
				\$5,896	Total

Corrective Measures Study Report
Boeing Plant 2

RA 5 South Yard Area ERD Estimated Costs for CMI

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Initial Sampling					
Work Plan preparation	1	lump sum	\$12,000	\$12,000	
Utility locate	1	lump sum	\$1,000	\$1,000	Utility location over a fairly large area
Probe rig (per day)	4	days	\$3,500	\$14,000	Plume area is approx 400' x 1,200' five narrow transects with 50-ft spacing for a total of 25 points. 7-8 sampling points per day, four days probing.
Sample existing wells	24	hours	\$120	\$2,880	Sample up to 14 existing A and B level wells in SY Area
Field oversight labor	48	hours	\$120	\$5,760	four 10-hour days with 2 hours travel time each day
Analytical tests (cVOCs)	55	each	\$162	\$8,910	50 field samples plus 5 field duplicates
Expenses (equipment, truck, tubing, filters, meters)	1	lump sum	\$800	\$800	
				\$45,350	Subtotal

Remedial Action Planning					
Prepare remediation work plan (includes results from initial sampling)	1	lump sum	\$25,000	\$25,000	
Labor to assemble equipment/supplies	40	hours	\$120	\$4,800	
				\$29,800	Subtotal

Injection Well Installation					
Utility locate	1	each	\$800	\$800	
Labor for utility locate oversight	10	hours	\$120	\$1,200	
Drilling Contractor	18	per well	\$3,500	\$63,000	Assume 10 4-inch injection wells drilled to 25 ft. bgs, four 4-inch injection wells drilled to 50 ft (costed as two wells each), no additional 2-inch monitoring wells.
Vac truck to clear holes prior to drilling	14	locations	\$600	\$8,400	\$600 per location
Labor for drilling oversight	84	hours	\$120	\$10,080	4 hours per well for 14 wells plus travel time
Labor for well development	84	hours	\$120	\$10,080	4 hours per well for 14 wells plus travel time
Well development equipment	14	each	\$180	\$2,520	submersible pumps and tubing
				\$96,080	Subtotal

Corrective Measures Study Report
Boeing Plant 2

RA 5 South Yard Area ERD Estimated Costs for CMI

Item	Quantity	Unit	Cost per Unit	Cost	Notes
<i>Sampling and Analytical</i>					
Analytical tests for semiannual GW samples	5	per year	\$14,304	\$71,520	10 wells
Overnight shipping to subcontract labs	5	per year	\$150	\$750	
Labor (5 years)	450	hours	\$120	\$54,000	assume two people for four 10-hour days each semiannual event, mob and demob and travel time.
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$400	\$4,000	2 events per year for 5 years
				\$130,270	Subtotal

<i>Injection - follow-up (assume one injection event per year for 5 years)</i>					
Injection equipment	1	lump sum	\$3,500	\$3,500	one-time purchase
Labor planning	120	hours	\$175	\$21,000	24 hours per year for 5 years
Labor - injection (assume one person)	425	hours	\$120	\$51,000	85 hours per year for 5 years including travel time
Sugar	130,000	pounds	\$0.85	\$110,500	fairly narrow injection area, 26,000 pounds per year for 5 years.
				\$186,000	Subtotal

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Boeing Plant 2

RA 5 South Yard Area ERD Estimated Costs for CMI

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Data Evaluation, Reporting, EPA Meetings and Responses to Comments - Assume 5 years					
Labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of semi-annual reports.	200	hours	\$175	\$35,000	40 hours per year for 5 years
	400	hours	\$120	\$48,000	80 hours per year for 5 years
				\$83,000	Subtotal

Estimated Total \$570,500

SUPPORTING CALCULATIONS					
Analytical Test Costs					
VOCs	32	ea	\$162	\$5,184	One event per year sampling all 23 wells, one event per year sampling only the 9 downgradient wells plus duplicates.
TOC	32	ea	\$60	\$1,920	
D. Gases	9	ea	\$100	\$900	One event per year in 9 property boundary wells
Ferrous iron	9	ea	\$40	\$360	
Anions	9	ea	\$60	\$540	
O. acids	9	ea	\$140	\$1,260	
PP metals	9	ea	\$160	\$1,440	
Bacterial census	9	ea	\$300	\$2,700	Total
				\$14,304	

Corrective Measures Study Report
Boeing Plant 2

RA 5 South Yard Area ERD and EAD Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Initial Sampling					
Work Plan preparation	1	lump sum	\$12,000	\$12,000	
Utility locate	1	lump sum	\$1,000	\$1,000	Utility location over a fairly large area
Probe rig (per day)	4	days	\$3,500	\$14,000	Plume area is approx 400' x 1,200' five narrow transects with 50-ft spacing for a total of 25 points. 7-8 sampling points per day, four days probing.
Sample existing wells	24	hours	\$120	\$2,880	Sample up to 14 existing A and B level wells in SY Area
Field oversight labor	48	hours	\$120	\$5,760	four 10-hour days with 2 hours travel time each day
Analytical tests (cVOCs)	55	each	\$162	\$8,910	50 field samples plus 5 field duplicates
Expenses (equipment, truck, tubing, filters, meters)	1	lump sum	\$800	\$800	
				\$45,350	Subtotal

Remedial Action Planning					
Prepare remediation work plan (includes results from initial sampling)	1	lump sum	\$35,000	\$35,000	Work plan is more difficult than for ERD due to EAD
Labor to assemble equipment/supplies	40	hours	\$120	\$4,800	
				\$39,800	Subtotal

Injection Well Installation					
Utility locate	1	each	\$800	\$800	
Labor for utility locate oversight	10	hours	\$120	\$1,200	
Drilling Contractor	18	per well	\$3,500	\$63,000	Assume 10 4-inch injection wells drilled to 25 ft. bgs, four 4-inch injection wells drilled to 50 ft (costed as two wells each), no additional 2-inch monitoring wells.
Vac truck to clear holes prior to drilling	14	locations	\$600	\$8,400	\$600 per location
Labor for drilling oversight	84	hours	\$120	\$10,080	4 hours per well for 14 wells plus travel time
Labor for well development	84	hours	\$120	\$10,080	4 hours per well for 14 wells plus travel time
Well development equipment	14	each	\$180	\$2,520	submersible pumps and tubing
				\$96,080	Subtotal

ERD Injection - follow-up (assume one injection event per year for 5 years)					
Injection equipment	1	lump sum	\$3,500	\$3,500	one-time purchase
Labor planning	120	hours	\$175	\$21,000	24 hours per year for 5 years
Labor - injection (assume one person)	425	hours	\$120	\$51,000	85 hours per year for 5 years including travel time
Sugar	130,000	pounds	\$0.85	\$110,500	fairly narrow injection area, 26,000 pounds per year for 5 years.
				\$186,000	

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Boeing Plant 2

RA 5 South Yard Area ERD and EAD Estimated Costs for CMS

Item	Quantity	Unit	Cost per Unit	Cost	Notes
EAD Probe Injection Costs					
Work Plan preparation	1	lump sum	\$10,000	\$10,000	
Utility locate	1	lump sum	\$800	\$800	
Probe rig (per day)	3	days	\$3,500	\$10,500	7-8 injection points per day, three days probing.
Field oversight labor	48	hours	\$120	\$5,760	three 10-hour days with 2 hours travel time
Oxygen release substrate	5	each event	\$10,000	\$50,000	
Expenses (equipment, truck, tubing, filters, meters)	5	lump sum	\$400	\$2,000	per annual injection event
				\$79,060	Subtotal

Sampling and Analytical					
Analytical tests for semiannual GW samples	5	per year	\$14,544	\$72,720	
Overnight shipping to subcontract labs	5	per year	\$300	\$1,500	
Labor (5 years)	450	hours	\$120	\$54,000	assume two people for four 10-hour days each semiannual event, mob and demob and travel time.
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$400	\$4,000	2 events per year for 5 years
				\$132,220	Subtotal

Data Evaluation, Reporting, EPA Meetings and Responses to Comments					
Labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of semi-annual reports.	300	hours	\$175	\$52,500	60 hours per year for 5 years
	500	hours	\$120	\$60,000	100 hours per year for 5 years
				\$112,500	Subtotal

Estimated Total **\$691,010**

SUPPORTING CALCULATIONS					
Analytical Test Costs					
VOCs	32	ea	\$162	\$5,184	One event per year sampling all 23 wells, one event per year sampling only the 9 downgradient wells plus duplicates.
TOC	32	ea	\$60	\$1,920	
DRPH	4	ea	\$60	\$240	two sampling events per year in two property boundary wells.
D. Gases	9	ea	\$100	\$900	one event per year in 9 property boundary wells
Ferrous iron	9	ea	\$40	\$360	
Anions	9	ea	\$60	\$540	
O. acids	9	ea	\$140	\$1,260	
PP metals	9	ea	\$160	\$1,440	
Bacterial census	9	ea	\$300	\$2,700	
				\$14,544	Total

Corrective Measures Study Report
Boeing Plant 2

RA 5 South Yard Area Estimated Costs for Soil Excavation to FMCLs

Number of Exceedance Locations 7

Locations	L	W	D	LF	SF	CF	CY per exc.	TONS per exc.
Exceedance location dimensions	10	10	3	40	100	300	10	15
Item	Qty	Cost per Unit	2014 cost	2017 Cost			Total CY	Total tons
Mobilization/Demobilization (ls)	1	\$ 4,000	\$ 4,000	\$ 4,172			70	102
Concrete cutting (lf)	280	\$ 5	\$ 1,400	\$ 1,460				
Concrete removal (sf)	700	\$ 2.50	\$ 1,750	\$ 1,825				
Concrete disposal (ton)	237	\$ 125	\$ 29,604	\$ 30,877				
Soil excavation (cy)	70	\$ 4	\$ 280	\$ 292				
Testing (ls)	16	\$ 850	\$ 13,600	\$ 14,185				
Soil disposal (ton)	102	\$ 75.50	\$ 7,663	\$ 7,993				
Backfill hauling (ton)	102	\$ 15	\$ 1,523	\$ 1,588				
Backfill placement (cy)	70	\$ 4	\$ 280	\$ 292				
Pavement replacement (sf)	700	\$ 4	\$ 2,800	\$ 2,920				
Monitoring (ls)	4.0	\$ 1,200	\$ 4,800	\$ 5,006				
Report (ls)	3	\$ 1,920	\$ 5,760	\$ 6,008				
Subtotal			\$ 73,460	\$ 76,619				
Contingency (30%)			\$ 22,038	\$ 22,986				
Total			\$ 95,498	\$ 99,604				
		tons:	102	102				
		\$/ton:	\$ 941	\$ 981				

	Costs	Contingency	Total	
Consultant	\$ 11,014	\$ 3,304	\$ 14,318	
Contractor	\$ 51,420	\$ 15,426	\$ 66,846	
Laboratory	\$ 14,185	\$ 4,255	\$ 18,440	
				Estimated Total for Excavation of cVOC to FMCLs
Total	\$ 76,619	\$ 22,986	\$ 99,604	
				Additional cost for excavation to leaching SLs @ \$351 per ton from RA 1
			\$ 188,312	

Assumptions:

1. Testing includes 40 samples: 22 sidewall, 11 bottom, 5 stockpile, and 2 QA/QC samples.
2. Soil disposal assumes MTCA rate of \$75.50/ton.
3. Monitoring includes 9.5 days of monitoring: 0.5 day preparation, 5 day excavation, and 4 day backfill.
4. Report consists of 3 reports: work plan, sampling plan, and completion report.
5. Monitoring labor is \$120/hour for field engineer/scientist.
6. Each exceedance of the FMCL is representative of a 10 ft x 10 ft x 3 ft excavation. Excavation for leaching SL 10 ft x 10 ft x 10 ft
7. Excavation quantity is 70 cy to direct contact cleanup levels and an additional 630 cy for excavation to leaching SL.
(17 locations > SLs = 17,000 cubic feet)
8. Total Cost reflects cost adjusted for inflation between October 2014 (draft CMS) and November 2017 (final CMS).

Corrective Measures Study Report
Boeing Plant 2

RA 6 Unpaved Shoreline Area Long Term Monitoring Estimated Costs for CMI

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Sampling and Analytical					
Analytical tests for semiannual GW samples	5	per year	\$3,176	\$15,880	4 shoreline wells
Overnight shipping to subcontract labs	10	each	\$100	\$1,000	
EPI labor (5 years)	80	hours	\$120	\$9,600	assume two people for four hours each semiannual event
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$125	\$1,250	Two events per year for five years
				\$27,730	Subtotal

Data Evaluation, Reporting, EPA Meetings and Responses to Comments					
EPI labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of semi-annual reports.	60	hours	\$175	\$10,500	6 hours per semiannual event for 5 years
	80	hours	\$120	\$9,600	8 hours per semiannual event for 5 years
				\$20,100	Subtotal

Estimated Total \$47,830

SUPPORTING CALCULATIONS

Analytical Test Costs					
VOCs	8	ea	\$162	\$1,296	Semiannual sampling in four wells
PCBs	6	ea	\$100	\$600	Annual Sampling in three shoreline wells
PP metals	8	ea	\$160	\$1,280	Semiannual sampling in four wells
				\$3,176	Total

Corrective Measures Study Report
Boeing Plant 2

RA 6 OA 18 Area Estimated Costs for Soil Excavation to FMCLs

Locations	L	W	D	LF	SF	CF	CY	TONS
OA 18 dimensions (Ten exceedances of FMCLs and two of SLs)	210	50	7	520	10500	73,500	2700	3915
Item	Qty	Cost per Unit	2014 Cost	2017 Cost ⁹				
Mobilization/Demobilization (ls)	1	\$ 20,000	\$ 20,000	\$ 20,860				
Remove and replace cover sidewalk	1	\$ 90,000	\$ 90,000	\$ 93,870				
Concrete cutting (lf)	520	\$ 5	\$ 2,600	\$ 2,712				
Concrete removal (sf)	10500	\$ 2.50	\$ 26,250	\$ 27,379				
Concrete disposal (ton)	508	\$ 125	\$ 63,438	\$ 66,165				
Soil excavation (cy)	2700	\$ 36	\$ 97,200	\$ 101,380				
Testing (ls)	28	\$ 850	\$ 23,800	\$ 24,823				
Waste characterization sampling	8	\$ 1,000	\$ 8,000	\$ 8,344				
Soil disposal (ton)	3915	\$ 75.50	\$ 295,583	\$ 308,293				
Hazardous soil disposal	220	\$ 195.00	\$ 42,900	\$ 44,745				
Backfill hauling (ton)	3915	\$ 15	\$ 58,725	\$ 61,250				
Backfill placement (cy)	2700	\$ 4	\$ 10,800	\$ 11,264				
Pavement replacement (sf)	10500	\$ 4	\$ 42,000	\$ 43,806				
Monitoring (ls)	15	\$ 1,200	\$ 18,000	\$ 18,774				
Report (ls)	15	\$ 1,920	\$ 28,800	\$ 30,038				
Subtotal			\$ 828,095	\$ 863,703				
Contingency (30%)			\$ 248,429	\$ 259,111				
Total			\$ 1,076,524	\$ 1,122,814				
		tons:	3,915	3,915				
		\$/ton:	\$ 275	\$ 287				

	Costs	Contingency	Total	Estimated Total for Excavation to FMCLs inclusive of SLs
Consultant	\$ 48,812	\$ 14,644	\$ 63,456	
Contractor	\$ 781,723	\$ 234,517	\$ 1,016,240	
Laboratory	\$ 33,167	\$ 9,950	\$ 43,118	
Total	\$ 863,703	\$ 259,111	\$ 1,122,814	

Assumptions:

1. Testing includes 28 samples: 10 sidewall, 10 bottom, 6 stockpile, and 2 QA/QC samples.
2. Soil disposal assumes MTCA rate of \$75.50/ton.
3. Monitoring includes 12 days of monitoring: 1 day preparation, 10 days excavation, and 4 day backfill.
4. Report consists of 3 reports: work plan, sampling plan, and completion report.
5. Monitoring labor is \$120/hour for field engineer/scientist.
6. Average depth of excavation 5 to 7 feet bgs.
7. Hazardous soil estimate from green folder.
8. Excavation quantity is 2,700 cy to direct contact cleanup levels.
9. Total Cost reflects cost adjusted for inflation between October 2014 (draft CMS) and November 2017 (final CMS).

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Boeing Plant 2

RA 7 Unpaved Shoreline Area Long Term Monitoring Estimated Costs for CMI

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Sampling and Analytical					
Analytical tests for semiannual GW samples	5	per year	\$3,176	\$15,880	4 shoreline wells
Overnight shipping to subcontract labs	10	each	\$100	\$1,000	
EPI labor (5 years)	80	hours	\$120	\$9,600	assume two people for four hours each semiannual event
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$125	\$1,250	Two events per year for five years
				\$27,730	Subtotal

Data Evaluation, Reporting, EPA Meetings and Responses to Comments					
EPI labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of semi-annual reports.	60	hours	\$175	\$10,500	6 hours per semiannual event for 5 years
	80	hours	\$120	\$9,600	8 hours per semiannual event for 5 years
				\$20,100	Subtotal

Estimated Total \$47,830

SUPPORTING CALCULATIONS

Analytical Test Costs					
VOCs	8	ea	\$162	\$1,296	Semiannual sampling in four wells
PCBs	6	ea	\$100	\$600	Annual Sampling in three shoreline wells
PP metals	8	ea	\$160	\$1,280	Semiannual sampling in four wells
				\$3,176	Total

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RA 7 Estimated Costs for Bioventing

Locations	L	W	D	LF	SF	CF	CY	TONS
SWMU 2-10.3A (3 exceedance locations)	40	10	10	100	400	4,000	100	145
Item	Qty	Cost per Unit	2014 Cost	2017 Cost				
Mobilization/Demobilization (ls)	1	\$ 4,000	\$ 4,000	\$ 4,172				
Install wells and Blower System	1	\$ 35,000	\$ 35,000	\$ 36,505				
				\$ -				
				\$ -				
				\$ -				
Testing (ls)	10	\$ 850	\$ 8,500	\$ 8,866				
Soil disposal (2 drums)	2	\$ 500	\$ 1,000	\$ 1,043				
Backfill hauling (ton)	0	\$ 15	\$ -	\$ -				
Backfill placement (cy)	0	\$ 4	\$ -	\$ -				
Pavement replacement (sf)	0	\$ 4	\$ -	\$ -				
Monitoring (ls)	3	\$ 1,200	\$ 3,600	\$ 3,755				
Sampling/O&M	6	\$ 1,200	\$ 7,200	\$ 7,510				
Report (ls)	4	\$ 1,920	\$ 7,680	\$ 8,010				
Subtotal			\$ 66,980	\$ 69,860				
Contingency (30%)			\$ 20,094	\$ 20,958				
Total			\$ 87,074	\$ 90,818				
		tons:	NA					
		\$/ton:	NA					

	Costs	Contingency	Total	
Consultant	\$ 19,275	\$ 5,782	\$ 25,057	
Contractor	\$ 41,720	\$ 12,516	\$ 54,236	
Laboratory	\$ 8,866	\$ 2,660	\$ 11,525	
Total	\$ 69,860	\$ 20,958	\$ 90,818	Estimated Total for Bioventing to FMCLs

Assumptions:

- 1. Testing includes 18 samples: 8 sidewall, 3 bottom, 5 stockpile, and 2 QA/QC samples.
- 2. Total Cost reflects cost adjusted for inflation between October 2014 (draft CMS) and November 2017 (final CMS).

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Boeing Plant 2

RA 7 Unpaved Shoreline Area Estimated Costs for Soil Excavation to FMCLs
Number of Exceedance Locations 1

Locations	L	W	D	LF	SF	CF	CY per exc.	TONS
Exceedance location demensions	10	10	10	40	100	1,000	40	58
Item	Qty	Cost per Unit	2014 Cost	2017 Cost			Total CY	Total tons
Mobilization/Demobilization (ls)	1	\$ 4,000	\$ 4,000	\$ 4,172			40	58
Reconstruct stormwater swale	1	\$ 50,000	\$ 50,000	\$ 52,150				
Concrete cutting (lf)	40	\$ 5	\$ 200	\$ 209				
Concrete removal (sf)	100	\$ 2.50	\$ 250	\$ 261				
Concrete disposal (ton)	5	\$ 125	\$ 604	\$ 630				
Soil excavation (cy)	40	\$ 4	\$ 160	\$ 167				
Testing (ls)	6	\$ 850	\$ 5,100	\$ 5,319				
Soil disposal (ton)	58	\$ 75.50	\$ 4,379	\$ 4,567				
Backfill hauling (ton)	58	\$ 15	\$ 870	\$ 907				
Backfill placement (cy)	40	\$ 4	\$ 160	\$ 167				
Pavement replacement (sf)	100	\$ 4	\$ 400	\$ 417				
Monitoring (ls)	2.0	\$ 1,200	\$ 2,400	\$ 2,503				
Report (ls)	3	\$ 1,920	\$ 5,760	\$ 6,008				
Subtotal			\$ 74,283	\$ 77,477				
Contingency (30%)			\$ 22,285	\$ 23,243				
Total			\$ 96,568	\$ 100,721				
		tons:	58	58				
		\$/ton:	\$ 1,665	\$ 1,737				

	Costs	Contingency	Total	
Consultant	\$ 8,511	\$ 2,553	\$ 11,064	
Contractor	\$ 63,647	\$ 19,094	\$ 82,741	
Laboratory	\$ 5,319	\$ 1,596	\$ 6,915	
Total	\$ 77,477	\$ 23,243	\$ 100,721	Estimate Total for Excavation to FMCLs

- Assumptions:**
- 1. Testing includes 6 samples: 2 sidewall, 1 bottom, 2 stockpile, and 1 QA/QC samples.
 - 2. Soil disposal assumes MTCA rate of \$75.50/ton.
 - 3. Monitoring includes 3.5 days of monitoring: 0.5 day preparation, 2 day excavation, and 1 day backfill.
 - 4. Report consists of 3 reports: work plan, sampling plan, and completion report.
 - 5. Monitoring labor is \$120/hour for field engineer/scientist.
 - 6. Each exceedance of the FMCL (or leaching SL) is represenative of a 10 ft x 10 ft x 10 ft excavation.
 - 7. Total Cost reflects cost adjusted for inflation between October 2014 (date of cost estimate for the draft CMS costs) and November 2017 (date of final CMS submittal).

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RA 8 Paved Industrial Area Estimated Costs for Soil Excavation to FMCLs
Number of Exceedance Locations 8

Locations	L	W	D	LF	SF	CF	CY per exc.	TONS per exc.
Exceedance location dimensions	10	10	10	40	100	1,000	40	58
Item	Qty	Cost per Unit	2014 Cost	2017 Cost			Total CY	Total tons
Mobilization/Demobilization (ls)	1	\$ 4,000	\$ 4,000	\$ 4,172			320	464
Concrete cutting (lf)	320	\$ 5	\$ 1,600	\$ 1,669				
Concrete removal (sf)	800	\$ 2.50	\$ 2,000	\$ 2,086				
Concrete disposal (ton)	309	\$ 125	\$ 38,667	\$ 40,329				
Soil excavation (cy)	320	\$ 4	\$ 1,280	\$ 1,335				
Testing (ls)	16	\$ 850	\$ 13,600	\$ 14,185				
Soil disposal (ton)	464	\$ 75.50	\$ 35,032	\$ 36,538				
Backfill hauling (ton)	464	\$ 15	\$ 6,960	\$ 7,259				
Backfill placement (cy)	320	\$ 4	\$ 1,280	\$ 1,335				
Pavement replacement (sf)	800	\$ 4	\$ 3,200	\$ 3,338				
Monitoring (ls)	3.5	\$ 1,200	\$ 4,200	\$ 4,381				
Report (ls)	34	\$ 1,920	\$ 65,280	\$ 68,087				
Subtotal			\$ 177,099	\$ 184,714				
Contingency (30%)			\$ 53,130	\$ 55,414				
Total			\$ 230,228	\$ 240,128				
		tons:	464	464				
		\$/ton:	\$ 496	\$ 518				

	Costs	Contingency
Consultant	\$ 72,468	\$ 21,740
Contractor	\$ 98,061	\$ 29,418
Laboratory	\$ 14,185	\$ 4,255
Total	\$ 184,714	\$ 55,414

	Costs	Contingency	Total	
Consultant	\$ 72,468	\$ 21,740	\$ 94,208	
Contractor	\$ 98,061	\$ 29,418	\$ 127,480	
Laboratory	\$ 14,185	\$ 4,255	\$ 18,440	
Total	\$ 184,714	\$ 55,414	\$ 240,128	Estimated Total for Excavation to FMCLs
			\$ 81,432	Cost for additional (160 cy) excavation to leaching SLs @ \$351 per ton from RA 1

Assumptions:

1. Testing includes 16 samples: 8 sidewall, 3 bottom, 4 stockpile, and 1 QA/QC samples.
2. Soil disposal assumes MTCA rate of \$75.50/ton.
3. Monitoring includes 3.5 days of monitoring: 0.5 day preparation, 2 day excavation, and 1 day backfill.
4. Report consists of 3 reports: work plan, sampling plan, and completion report.
5. Monitoring labor is \$120/hour for field engineer/scientist.
6. Each exceedance of the FMCL (or leaching SL) is representative of a 10 ft x 10 ft x 10 ft excavation.
7. Total Cost reflects cost adjusted for inflation between October 2014 (draft CMS) and November 2017 (final CMS).

Corrective Measures Study Report
Boeing Plant 2

RA 9 OA-11 Area Long-Term Monitoring Estimated Costs for CMI

Item	Quantity	Unit	Cost per Unit	Cost	Notes
Sampling and Analytical					
Analytical tests for semiannual GW samples	5	per year	\$2,132	\$10,660	1 property boundary well and 2 shoreline wells
Overnight shipping to subcontract labs	10	each	\$50	\$500	
EPI labor (5 years)	40	hours	\$120	\$4,800	assume two people for two hours each semiannual event
Expenses (equipment, truck, tubing, filters, meters)	10	per event	\$125	\$1,250	Two events per year for five years
				\$17,210	Subtotal

Data Evaluation, Reporting, EPA Meetings and Responses to Comments					
EPI labor: data evaluation, logistical support, meeting support, response to EPA comments, preparation of semi-annual reports.	40	hours	\$175	\$7,000	4 hours per semiannual event for 5 years
	40	hours	\$120	\$4,800	4 hours per semiannual event for 5 years
				\$11,800	Subtotal

Estimated Total \$29,010

SUPPORTING CALCULATIONS

Analytical Test Costs					
VOCs	6	ea	\$162	\$972	Semiannual sampling in three wells
PCBs	2	ea	\$100	\$200	Annual Sampling in two wells
PP metals	6	ea	\$160	\$960	Semiannual sampling in three wells
				\$2,132	Total